

### Processes

MIG (GMAW), Flux Cored (FCAW)

### Product Number

WR1200

### Input Voltage

15 - 100 VDC

### Rated Output

400A @ 100% Duty Cycle

### Wire Speed Range

58 - 850 IPM (1.5 - 22 m/min)

### Wire Size Range

.024" - 5/64" (0.6 - 2.0 mm)

See back for complete specifications.

### Industrial Applications:

Heavy - or light-duty fabrication shops, Construction, Railroad repair, Trailer manufacturers, Educational institutions.

### Features:

- **Voltage Sensing:** Works off Power Supply output. No need for bulky control cables.
- **Inch Purge Switch:** 'Cold' wire inch and gas purge.
- **Gun Trigger Hold (2T/4T):** Allows for standard or latched gun trigger.
- **Heavy Duty Contactor:** Long life, 400 amp contactor designed for high output, high duty cycle applications.
- **Machined feed head & tension arms:** Heavy Duty, precision, ensures wire alignment tolerances of +/- .002. Large 4 driven drive roll system. Optimized wire traction for improved feedability.
- **Electronic speed control & dynamic breaking:** Optimized speed control with line voltage and load compensation.
- **TWECO® Style Welding Gun Connection:** Quick and easy connection and disconnection for welding guns.
- **Digital Meters:** Weld Current and adjustable controls.

**Performance  
Features  
Reliability**



**3 Year Warranty**

### Features



#### Super Tough Case

Polypropylene, impact tough, flame retardant.

#### Digital Meters

Weld Current and adjustment controls.

#### Control Knob

Operator control of Wire feed speed.

#### 2T/4T Switch

Standard or latched trigger.

#### TWECO® Gun Connection

Quick and easy connection and disconnection for welding guns.



#### Burn Back Control Knob

Operator control of Wire Feeder Burn Back.

#### Inch Purge Switch

"Cold" wire inch and gas purge.

#### Machined feed head & Tension arms

Heavy Duty, precision, ensures wire alignment tolerances of +/- 0.002. Idler top & geared bottom drive rolls. Optimized wire traction for improved feedability.

### Specifications

<b>Field 4HD CC/CV Voltage Sensing</b>
<b>Input Voltage</b> 15 - 100 VDC.
<b>Rated Output @ Duty Cycle</b> 400A @ 100%
<b>Input Frequency</b> 50/60 Hz
<b>Wire Speed Range</b> 58–850 IPM (1.5 - 22 m/min.)
<b>Wire Size Range</b> 0.024" - 5/64" (0.6 - 2.0 mm)
<b>Wire Spool Size</b> 10 lb (4,5 kg) 8" Spool 15 lb (6.8 kg) 8" Spool 30 lb (13.6 kg) 12" Spool 45 lb (19.5 kg) 12" Spool
<b>Approvals</b> CSA (Pending); IP23S, IEC 60974-1 (CE)
<b>Weight</b> 35.27 lb (16 kg)
<b>Dimensions (HxWxD)</b> 13.38" x 12.60" x 21.65" (340 x 320 x 550 mm)



### Ordering Information

Product	Part Number	Description
SANFEED Field 4	WF1200	Four roll CC/CV Voltage Sensing wire feeder with wire feed speed/amp control & voltage control; burnback and Digital Meters; <i>includes drive rolls for 0.035 &amp; 0.045 Solid Wire.</i>

#### Accessories

Drive Rolls (Sold individually, 2 smooth required per feeder)		
Drive Roll	WFR001	0.023", 0.030" (0.6, 0.8 mm) Hard Wire (V Grooved)
Drive Roll	WFR003	0.035", 0.045" (0.9, 1.2 mm) Hard Wire (V Grooved)
Drive Roll	WFR006	0.052", 1/16" (1.3, 1.6 mm) Hard Wire (V Grooved)
Drive Roll	WFR007	0.035", 0.045" (0.9, 1.2 mm) Flux Cored Wire (Knurled)
Drive Roll	WFR011	0.052", 1/16" (1.3, 1.6 mm) Flux Cored Wire (Knurled)
Drive Roll	WFR013	5/64" (2.0 mm) Flux Cored Wire (Knurled)
Drive Roll	WFR014	0.035", 3/64" (0.9, 1.2 mm) Aluminum Wire (U Grooved)
Drive Roll	WFR020	Smooth

MIG Guns		
TWECO® Style	MGT25012-35	12ft, 250 Amp, 0.035 wire w/4-pin connector
TWECO® Style	MGT25012-45	12ft, 250 Amp, 0.045 wire w/4-pin connector
TWECO® Style	MGT35012-35	12ft, 350 Amp, 0.035 wire w/4-pin connector
TWECO® Style	MGT35012-45	12ft, 350 Amp, 0.045 wire w/4-pin connector
TWECO® Style	MGT45012-35	12ft, 450 Amp, 0.035 wire w/4-pin connector
TWECO® Style	MGT45012-45	12ft, 450 Amp, 0.045 wire w/4-pin connector